



| | | | |
|-------------------------------|--------------------------------|--|------------------------|
| DESIGN <i>CP</i> | DRAWN BY <i>CP</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>[Signature]</i> | APPROVED <i>[Signature]</i> | DRAWING NO. DSI 9229 | REV. A SHEET 1 OF 1 |
| DATE 02.03.21 | | TITLE REPLACEMENT WINDOW KIT | SCALE NTS |
| A | 02.03.21 | NEW ISSUE | |

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D350-567 REV. C

REF. CANADIAN STC: SH92-18

REF. FAA STC: SH989NE

FOR AIRCRAFT ALREADY EQUIPPED WITH THE SMALL WINDOW KIT (D350-567-011), IT IS ACCEPTABLE TO INCREASE VISIBILITY BY REMOVING THE OUTER D2125 WINDOW AND INSTALLING THE D350-567-023 KIT. LEAVE THE D2214 FLOOR WINDOW AS IS. INSTALL THE D350-567-023 KIT PER SECTION 3.5 (NOTES 7 THROUGH 9) OF INSTALLATION INSTRUCTIONS D350-567 REV. C.

| Qty -023 | Part Number | Description |
|-------------|---------------------|-------------------------------|
| X | D350-567-023 | REPLACEMENT WINDOW KIT |
| 1 | D2942 | REPLACEMENT WINDOW, LARGE |
| 1 | D2463-0750 | NEOPRENE SEAL |
| 2 SQ. YD | N/A | 7.5 OZ VOLAN GLASS CLOTH |
| 9 | 2600-6 | ¼ TURN FASTENER |
| 9 | 2600-LW | WASHER |
| 9 | 212-12 | RECEPTACLE |
| 22 | AN526C832R9 | SCREW (OR AN526C832-9) |
| 44 | AN960JD8 | WASHER |
| 22 | MS21042L08 | NUT (OR MS21042-08) |
| 18 | MS20470AD3-5 | RIVET |

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: MAR. 21, 2002
CERT. NO.: SH92-18
ISSUE NO.: #5

Copyright © 2002 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.